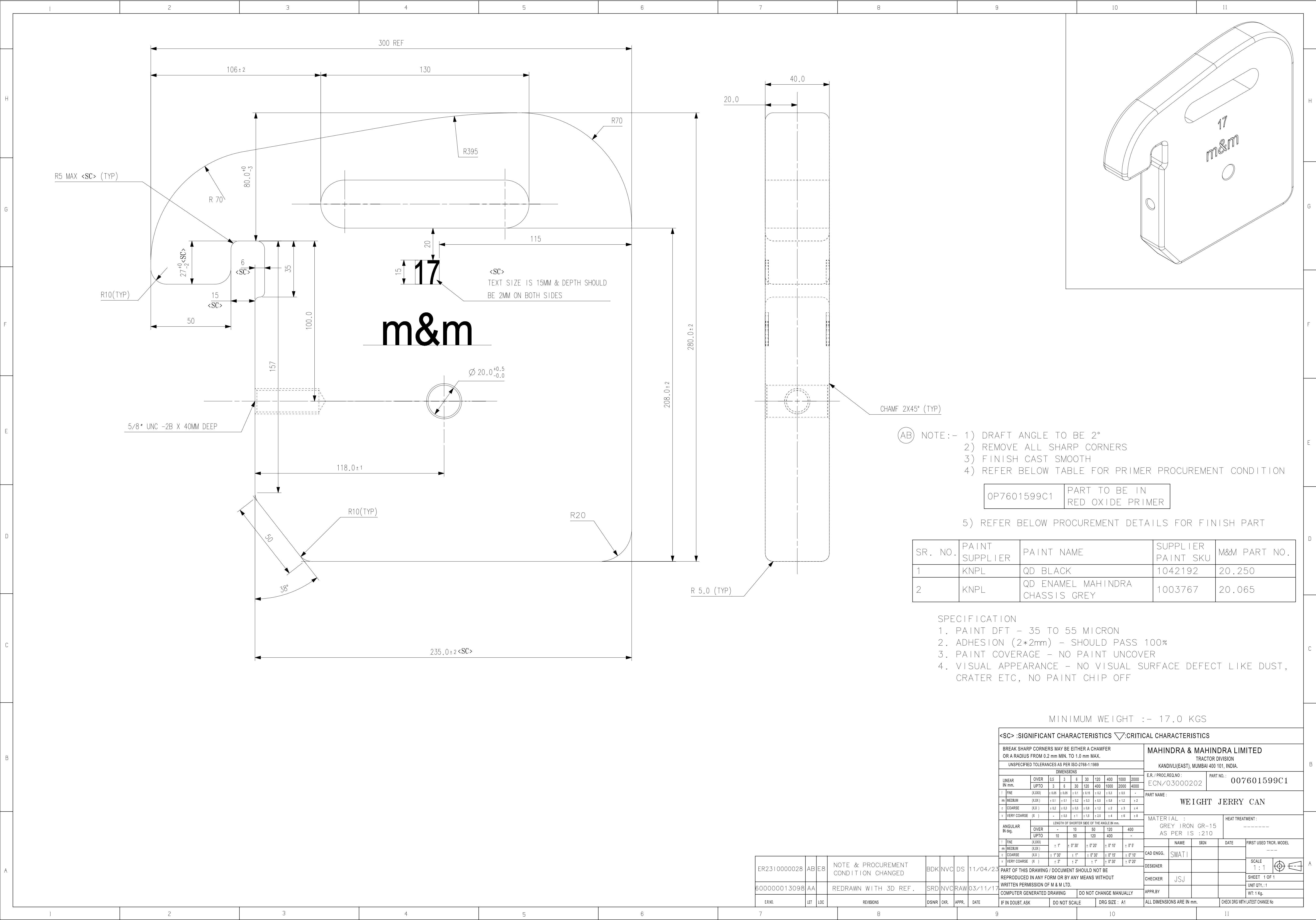




- (AB) NOTE :-
- 1) DRAFT ANGLE TO BE 2°
 - 2) REMOVE ALL SHARP CORNERS
 - 3) FINISH CAST SMOOTH
 - 4) REFER BELOW TABLE FOR PRIMER PROCUREMENT CONDITION

0P7601599C1	PART TO BE IN RED OXIDE PRIMER
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5) REFER BELOW PROCUREMENT DETAILS FOR FINISH PART

SR. NO.	PAINT SUPPLIER	PAINT NAME	SUPPLIER PAINT SKU	M&M PART NO.
1	KNPL	QD BLACK	1042192	20.250
2	KNPL	QD ENAMEL MAHINDRA CHASSIS GREY	1003767	20.065

SPECIFICATION

- 1. PAINT DFT – 35 TO 55 MICRON
- 2. ADHESION (2*2mm) – SHOULD PASS 100%
- 3. PAINT COVERAGE – NO PAINT UNCOVER
- 4. VISUAL APPEARANCE – NO VISUAL SURFACE DEFECT LIKE DUST, CRATER ETC, NO PAINT CHIP OFF

MINIMUM WEIGHT :- 17.0 KGS

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX. UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1998					MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
DIMENSIONS					E.R. / PROC.REQ.NO : ECN/03000202		PART NO. : 007601599C1		
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
T FINE (XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM (XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE (X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8
LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.					MATERIAL : GREY IRON GR-15 AS PER IS :210				
ANGULAR In deg.	OVER	-	10	50	120	400	HEAT TREATMENT : -----		
	UPTO	10	50	120	400	-			
T FINE (XXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'	CAD ENGG.	NAME	SIGN
m MEDIUM (XX)		± 1°	± 0° 30'	± 0° 20'	± 0° 15'	± 0° 10'	DESIGNER		
c COARSE (X)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'	CHECKER	JSJ	
v VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'	APPR.BY		
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK					DRG SIZE : A1				
ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No				

ER2310000028	AB	E8	NOTE & PROCUREMENT CONDITION CHANGED	BDK	NVC	DS	11/04/23
600000013098	AA		REDRAWN WITH 3D REF.	SRD	NVC	RAW	03/11/17
ER.NO.	LET	LOC	REVISIONS	DSNR	CKR	APPR.	DATE

